

What is Claimed is:

1. A vehicle seat in which a cushioning material is covered with a skin material, wherein the skin material and the cushioning material are bonded by an adhesive coated to a region inward of a ridge for a seating area of the cushioning material.
2. A vehicle seat as defined in claim 1, wherein the adhesive is coated to one or both of the skin material and the cushioning material.
3. A vehicle seat as defined in claim 1, wherein the skin material is formed by joining a skin material including a region of a seating area and a skin material not including the region of the seating area.
4. A vehicle seat as defined in claim 3, wherein a concave groove is formed to the cushioning material on the side of the ridge at a predetermined position including a joining line for joining the skin materials from the joining line to the side of the region of the seating area, and

a water proof film is disposed between the skin material and the cushioning material from the side of the skin material not including the region of the seating area

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to the position for the concave groove.

5. A skin material for use in a vehicle seat in which the cushioning material is covered with the skin material, wherein the skin material comprises a PVC layer, a substrate fabric made of a knitted material and a closed-cell cellular synthetic resin material laminated successively.

6. A skin material for use in a vehicle seat as defined in claim 5, wherein the PVC layer is applied with a surface treating material made of an acrylic or vinyl chloride material.

7. A skin material for use in a vehicle seat as defined in claim 5, wherein the surface treating material comprises a vinyl chloride - acrylic ester copolymer resin or a vinyl chloride - methacrylate copolymer resin.

8. A skin material for use in a vehicle seat as defined in claim 5, wherein the substrate fabric made of a knitted material comprises yarns of any one of nylon yarns, polyester yarns or rayon yarns.

9. A skin material for use in a vehicle seat as defined

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in claim 5, wherein the closed-cell cellular synthetic resin material is a crosslinked cellular material.

10. A skin material for use in a vehicle seat as defined in claim 5, wherein the closed-cell cellular synthetic resin material is a PVC cellular material.

11. A skin material for use in a vehicle seat as defined in claim 5, wherein the skin material contains a protein material.

12. A skin material for use in a vehicle seat as defined in claim 5, wherein the PVC layer, the substrate fabric and the closed-cell cellular synthetic resin material are laminated and bonded by way of a urethane type adhesive.

13. A method of manufacturing a vehicle seat in which a cushioning material is covered with a skin material, wherein the method comprises;

a step of coating an adhesive to at least one of a region inward of a ridge for a seating area of the cushioning material and a skin material disposed to a region inward of the ridge for the seating area of the cushioning material,

a step of covering the skin material to the

FOOTNOTES

cushioning material,

a step of press-bonding the skin material and the cushioning material, and

a step of applying a treatment to the peripheral end of the skin material.

14. A method of manufacturing a vehicle seat as defined in claim 13, wherein the method comprises;

a step of vacuum forming the skin material, prior to

a step of coating an adhesive to at least one of the region inward of the ridge for the seating area of the cushioning material and the skin material disposed to the region inward of the ridge for the seating area of the cushioning material, and

a step of vacuum forming the skin material.

15. A method of manufacturing a vehicle seat as defined in claim 13, wherein the method comprises the steps of:

forming the skin material by joining a skin material including the region of the seating area and a skin material not including the region of the seating area,

forming a concave groove at a predetermined position including a joining line for joining the skin materials on the side of the ridge for the cushioning material from the joining line to a region of the seating area, and

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covering a water proof film over the cushioning
material and then cutting off the water proof film along
the concave groove.

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